



Process Capabilities & Capacities

INCOMING

	I.D.	O.D.	WEIGHT	GAUGE	WIDTH
LINE	MIN/MAX	MIN/MAX	MAX	MIN/MAX	MIN/MAX
PICKLE	18"/33"	32"/75"	57,500# A	.050/.500 D	18"/72" E
SLITTER	20"/28"	38"/72"	50,000#	.050/.250	8"/62" F
GALV	24"	38"/72"	47,500#	.060/.250 B	24"/48" C

A = MUST BE REDUCED TO GALV/SLIT

B = 30" MAX FOR .250

C = .170 MAX FOR 48"
48" MAX TO GALV UNLESS APPROVED

D = 48" MAX FOR .500

E = .375 MAX FOR 72"

F = MIN TOL (ASTM A924/A924M)

12" - 30" +1/8" -0"

30" - 48" +3/16" -0"

48" - 60" +1/4" -0"

G = MIN SLIT WIDTH 2"

1. WE WILL NOT GALVANNEAL COLD ROLL MATERIAL
2. INQUIRE - COILS < .075 W/COATING WT. > G-165
3. COATING WTS. GREATER THAN G-200 WILL BE "BEST EFFORT"

EXIT

MAX S/U	I.D.	O.D.
WIDTH	MIN/MAX	MIN/MAX
72"	24"	32"/75"
60" G	20"/24"	38"/72"
48"	24"	38"/72"

PICKLE LINE LEVELER

MAX GAUGE .150"

MAX YIELD STRENGTH 75,000 PSI

MAX ROCKWELL 85

700' Min. Lineal Feet on Galv Line

MAX ROCKWELL 95 Rb (ALL LINES)

MAX SILICON [Si] FOR GALV LINE .15

MIN ROCKWELL 50 Rb (ALL LINES)

**PLEASE INQUIRE IF MATERIAL AND/OR REQUEST ARE OUTSIDE ABOVE RANGES
OR IF THERE IS EXCESS TRIM ON HEAVY GAUGE MATERIAL FOR THE SLITTER**